

# Work Order ID 110421

December-19-13 1:52:16 PM

**\*110421\***

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Item ID: D2525 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Spacer  
 Start Date: 12/19/13 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 12/19/13 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2525	Rev B

100	Pick Kit	0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging									

4x DAS 28 13-12-19  
9-89

110	QC4- 100% Inspect kits for completeness	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

DAS 27 9-89  
B112119

4

120	Identify as per dwg & Stock Location: <u>STOP</u>	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging									

4x DAS 28 13-12-19  
9-89

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Item ID: D2525

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Spacer

Start Date: 12/19/13

Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 12/19/13

Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

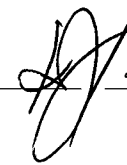
**\*130\***

QC

Memo

0.00

Quality Control

 13/12/30

R13-12-20



# Picklist Print

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Work Order ID: 110421

Parent Item: D2525

Parent Item Name: Spacer

Start Date: 12/19/13

Required Date: 12/19/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A99.10.15New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2525-1 Spacer	DAS 27 9-89	4X	Manufactured	No		100	Each	16.0000	1	4		DAS 28 9-89	13-12-19
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		16							
				76083		6				4X			
				79482		10							
D2525-3 Spacer	DAS 27 9-89	4X	Manufactured	No		100	Each	17.0000	1	4		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		17							
				76084		7				4X			
				79483		10							
D2525-5 Spacer	DAS 27 9-89	4X	Manufactured	No		100	Each	47.0000	4	16		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST010		47							
				73063		8							
				76082		8							
				79484		16				16X			
				86837		15							

